

5/40

DART AEROSPACE LTD	Work Order:	24321
Description: Tag	Part Number:	D3242-1
Dwg: D3242 Rev. B	Qty:	60
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	PK	05.09.26	60
2	PG	Issue P/O: <u>2008719</u> D3242-1 Tag as per Dwg D3242 Material: Hyland Industries M0100482 urethane coated nylon (orange color); use 0.25" high black lettering Possible Supplier: Tulmar Safety Systems Inc. Material release note is required	SR	05/09/27	60
3	RG	Receive and Inspect for transit damage Ensure material release note is attached	CL	05/10/19	60
4	QC6	Inspect dimensions as per Dwg D3242	U	05/10/20	60
5	ST	Identify and Stock	CL	05/10/21	60
6	AC	Cost / part <u>11.97</u>	S45	05-10-24	60
7	DC	Close W/O <u>11.98</u> Inspect Level 21	LD	05/10/24	60

Rev	Date	Change	Revised By	Approved
A	04.02.20	New issue	KJ/DS	AF

RELEASED
04.02.20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: LS Date: 05/18/24

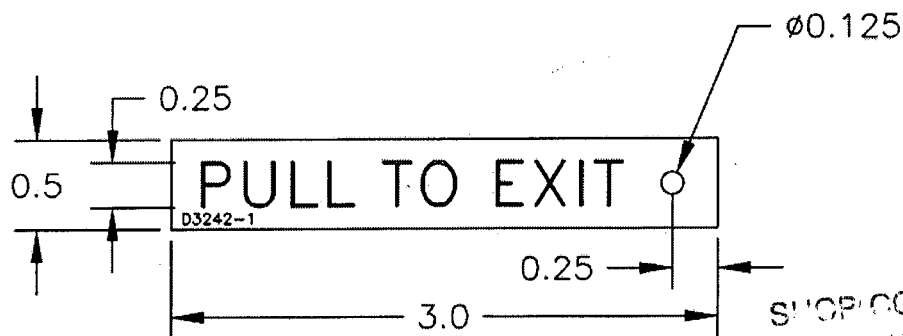
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN	<i>[Signature]</i>	DRAWN BY	<i>[Signature]</i>	DART AEROSPACE LTD	REV. B
				HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D3242	SHEET 1 OF 1
DATE	04.02.09	TITLE	TAG	SCALE	1:1
A	04.01.06	NEW ISSUE			
B	04.02.09	RE-DESIGN			

RELEASED
04.02.11 *[Signature]*



SHOP COPY
TURN TO
ENGINEERING
IF FILED COPY
FOR AMENDMENT
NOTE NOTICE
WORK ORDER
NO. 24321

D3242-1 TAG

- 1) MATERIAL: HIGHLAND INDUSTRIES M0100482 URETHANE COATED NYLON (ORANGE COLOR); USE 0.25" HIGH BLACK LETTERING
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Copyright © 2004 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 26, 2005
10:48 am

Work Order No : 0024321
Project Name : D3242-1
Project For : WK540
Work Order Type : Main
Main WO Number :
House Part Number : D3242-1
Description : Tag
Manufactured : Yes
Amount Req'd : 60
Amount Done : 0
Start Date : 09-26-05
Est Finish Date : 10-05-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

RELEASE NOTE

J. L. MAR

Tulmar Safety Systems Inc.

123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

Release Note No.

R92-19988

Ship Date

14-Oct-05

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Contact: Linda Lacelle
Tel: 632-3336
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.
16099	3-Oct-05	CDART100	BARNEY_BANGS
Customer PO Number	Ship Via	Packing Slip No.	
2008710	Pick-Up	19988	
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered

5385

Label Dart, Black letters/Size 3"x 1/2", P/N D3242-1.

Drawing No: D3242

Item 1

(Note: Item 2 TSS8426-001 and
Non-recurring Eng charge on
separate sales order)

Lot No: BATCH0000000006 Qty: 60

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specification and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

14-Oct-05

Date